

AP&T[®]

Air Source AC Pulse Ion Bar

AP-AB1206

User Manual

Shanghai Anping Static Technology Co.,Ltd

1、General *****

AP-AB1206 Air source AC pulse ion bar is the newest developed bar type static eliminator for static removing.

It can be widely used in electronics, plastics, chemicals, printing, textile, optical and other industries.

2、Features *****

- (1) Bar shaped and cross over static eliminator
- (2) Manufactured by using the latest patented technology of static removing.
- (3) Fast speed of static removing, low ion balance and high safety.
- (4) have shock-proof function, avoid accidental touch cause harm human body
- (5) Output voltage adjustable, fit for different static environment.
- (6) DC24Vconnector on bar,support connect 24V power supply,easy to operate
- (7) Power supply cable connect through top plug in.
- (8) with electromagnetic protection,will not cause any interface to other device

3、Parameter *****

Model	AP-AB1206
Output voltage	DC±5KV
Output frequency	30Hz (default)
Duty factor	10%-90%
Power	10W
Working distance	30—1000mm
Ion balance	≤ ±30V
Discharge time	≤2S (adjust)
Working temperature	0°C-50°C
Working humidity	<70%
Air pressure scope	0.1-0.6MPa
Cord length	2.5m
Bar length	530mm,580mm,630mm,680mm,2530mm(spacing distance 50mm)

4. Notice on use and safety warning *****

- (1) Read this manual carefully before installing and using of the device.
- (2) Be sure the device reliable ground connected during use, otherwise may cause bar body burn.
- (3) Touching of electrode tip during use strictly prohibited.
- (4) Do not use this device in the environment where the humidity is greater than 75%.
- (5) Input air must be clean and filled air without water, oil and dust particle

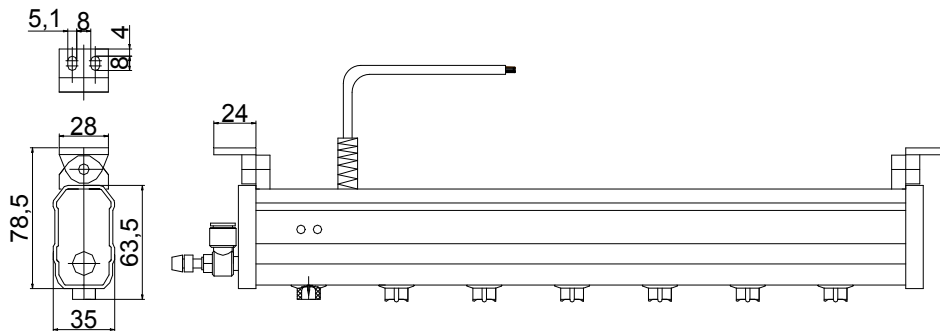
- (6) It is strictly prohibited to use this equipment in combustible and explosive environment.
- (7) Internal maintenance and repair must be carried out by professionals

5. Installation guide *****

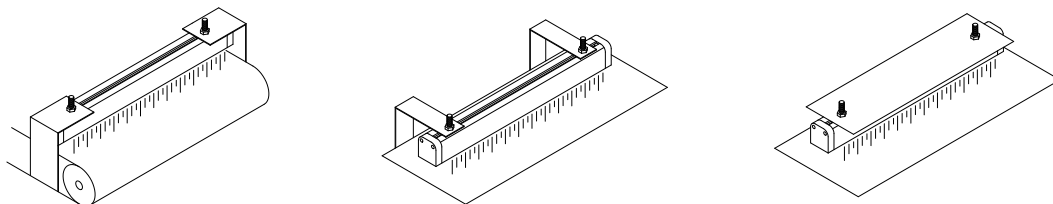
(1) Installation

- a. Choose optimal location for discharge and fix the bar and power supply steadily.
- b. Connect earth to earth connect end on ion bar.
- c. Insert one end of the power cord into power adapter and the other end into power port.
- d. Connect air connector to air supply device with tube and turn on the air switch.
- e. Turn on the power switch and adjust proper air pressure.

(2) Outline dimensional drawing



(3) Positioning



- a. **Caution**
- b. **Ion bar should be installed within the working area of static removing and installation angle should be perpendicular to the surface of the charged body**
- c. **The discharge electrode of ion bar should stay away from metal conductor, metal grounding, rods must be reliable ground connected.**

d. Trouble shooting

NO	Error	Possible reason	Solution
1	Power port indication LED off	Poor contact of power cord	Check status and stable connection of power cord
		Power supply mismatch	Check power supply specification (INPUT: 100—240VAC 50/60Hz; OUTPUT: 24VDC 1000mA)
2	Static removing performance decline obviously	Pollute or damage of discharge pin	Clean or replace discharge pin
		Electrode pad not tightly screwed	Be sure the electrode pad screwed tightly
		Improper installation position	Confirm the optimum installation position
3	Static removing performance decline	There are conductor or other ion bar around	Remove conductor or other ion bar
4	HV Alarm	Electromagnetic disturb	Switch off and reset
		Abnormal discharge	Check installation position and be away from conductors
		Pollute or damage of discharge pin	Send back to manufacturer
5	Smoking or burning	Pollute or damage of discharge pin or electrode pad insulator	Send back to manufacturer

6. Maintenance *****

(1) User should clean and maintain timely to ensure the good performance of the product according to working environment and requirement of ESD protection. Clean the carbon materials on electrode tip, discharge pad and metal discharge body with static brush or clean cloth with ethanol can obviously improve the performance.

Caution:

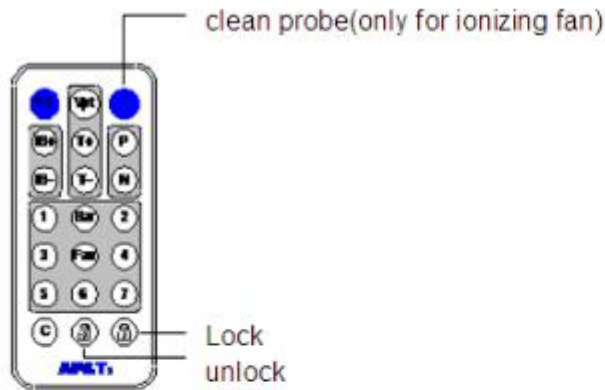
- A、 Must be done after the power is shut done for 10 minutes
- B、 Restart must wait till alcohol completely volatilized after cleaning by clean cloth with ethanol. Any other organic solution is not allowed to be used to clean the rod.

(2) Stop using when POS/NEG working indication keeps off. Re-use after check and repair by professionals.

7. Accessories *****

- 1. Installation bracket
- 2. Power cord
- 3. Three-core power cord

8. Remote control instruction *****



- 1."R/S": start/standby
- 2."IB+":Increase duty ready;"IB-" :Decrease duty ratio ;
- 3."Vpt":Static sensor detector value setting;"Vpt"+"T+":increase value;"Vpt"+"T-"decrease value
- 4."T+":Increase cleaning cycle;"T-" decrease cleaning cycle;
- 5."P":Only positive voltage work;"N" Only Negative voltage work;
- 6."Bar"+"1":Set ion bar working frequency 1Hz;"Bar"+"2" Set ion bar working frequency 3Hz;
."Bar"+"3"Set ion bar working frequency 5Hz;"Bar"+"4"Set ion bar working frequency 10Hz;
."Bar"+"5"Set ion bar working frequency 20Hz;"Bar"+"6"Set ion bar working frequency 30Hz;
."Bar"+"7"Set ion bar working frequency 50Hz;
- 7."Fan"+"1": set ion fan working frequency 3Hz;"Fan"+"2": set ion fan working frequency 5Hz;
"Fan"+"3": set ion fan working frequency 8Hz;"Fan"+"4": set ion fan working frequency 10Hz;
"Fan"+"5": set ion fan working frequency 20Hz;"Fan"+"6": set ion fan working frequency 30Hz;
"Fan"+"7": set ion fan working frequency 50Hz;
- 8."C":Reset